

EcoBlox

Technical Data Sheet



BLOCK DESCRIPTION:

Colorado Earth's EcoBlox are produced at the foothills of the Flatiron Mountains in Colorado.

The blocks are produced using sand and clay fines from a nearby granite quarry. The raw material is considered "overburden" or a by-product of the excavation operations. Once the raw material is screened, it is delivered to the Colorado Earth facility.

Added to the natural screened fines is 6.5% hydrated lime (by weight) for additional strength, water protection and also to protect the walls during construction.

Once the masonry walls are protected with a suitable sealer or plaster finish, the walls will last indefinitely with little to no maintenance.



ECOBLOX



QUARRY SITE: GOLDEN, COLORADO



PRODUCTION FACILITY: BRIGHTON, COLORADO

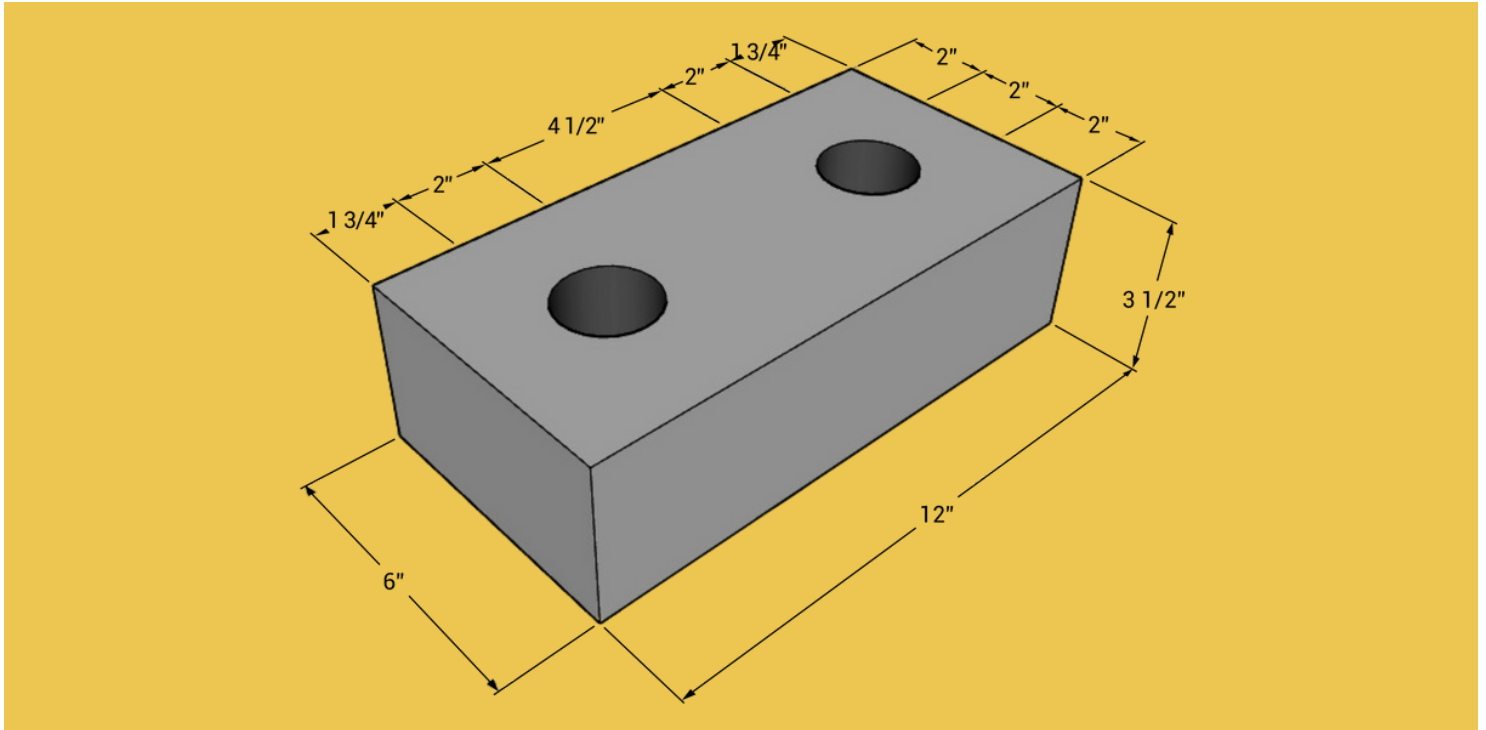
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Technical Specifications



ECOBLOX

Size: 6" x 12" x 3-1/2" and 4" x 12" x 3-1/2"
(height can vary from 2" to 5")

Weight: 15.85 lbs average

Compressive Strength: 1250 psi average

Modulus of Rupture: 305 psi average

Dry Density: 152 lbs/ft³ average (normal weight)

Thermal Conductivity: 0.35 W/mK

R-value: 0.42/in or 2.52 for 6" wide block



The blocks have been tested in accordance with ASTM test methods and meet the physical property requirements of the IBC Section 2109.

Building Code Requirements



- Building Codes for earthen masonry are set forth in the IBC Chapter 21 - Section 2109 – Empirical Design of Adobe Masonry.
- All plans prepared by Colorado Earth are analyzed and designed by a professional engineer based on specifications and procedures of TMS 402 and IRC R606 (IRC 2018 Chapter 6 Wall Construction - Section R606 General Masonry Construction) to meet the intent of the Building Code.
- Earthen Construction is also found in the New Mexico Earthen Building Materials Code under Title 14 – Chapter 7 Part 4.

ENERGY COMPLIANCE:

Energy compliance is met through either the prescriptive or performance method. We recommend the Performance method for colder climates. (*See Table 01 below for Prescriptive Performance compliance.)

Compliance of CEB Wall Assemblies With The 2021 IECC, Maximum Assembly U-values										
Ref. Table R402.1.2 'Maximum Assembly U-factors And Fenestration Requirements'. Note B) Mass walls with more than half of the insulation on the inside of the wall.										
Climate Zone		0	1	2	3	4 except Marine	5 and Marine 4	6	7	8
Max U-value By 2021 Code [BTU/h*ft ² *F]		0.17	0.17	0.14	0.12	0.087	0.065	0.057	0.057	0.057
A	10" CEB Wall + Exterior Mineral Wool	Pass	Pass	Pass	Pass	Pass	Not Pass	Not Pass	Not Pass	Not Pass
B	2x 6" CEB Wall + 3" Perlite	Pass	Pass	Pass	Pass	Pass	Not Pass	Not Pass	Not Pass	Not Pass
C	2x 6" CEB Wall + 4" Perlite	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

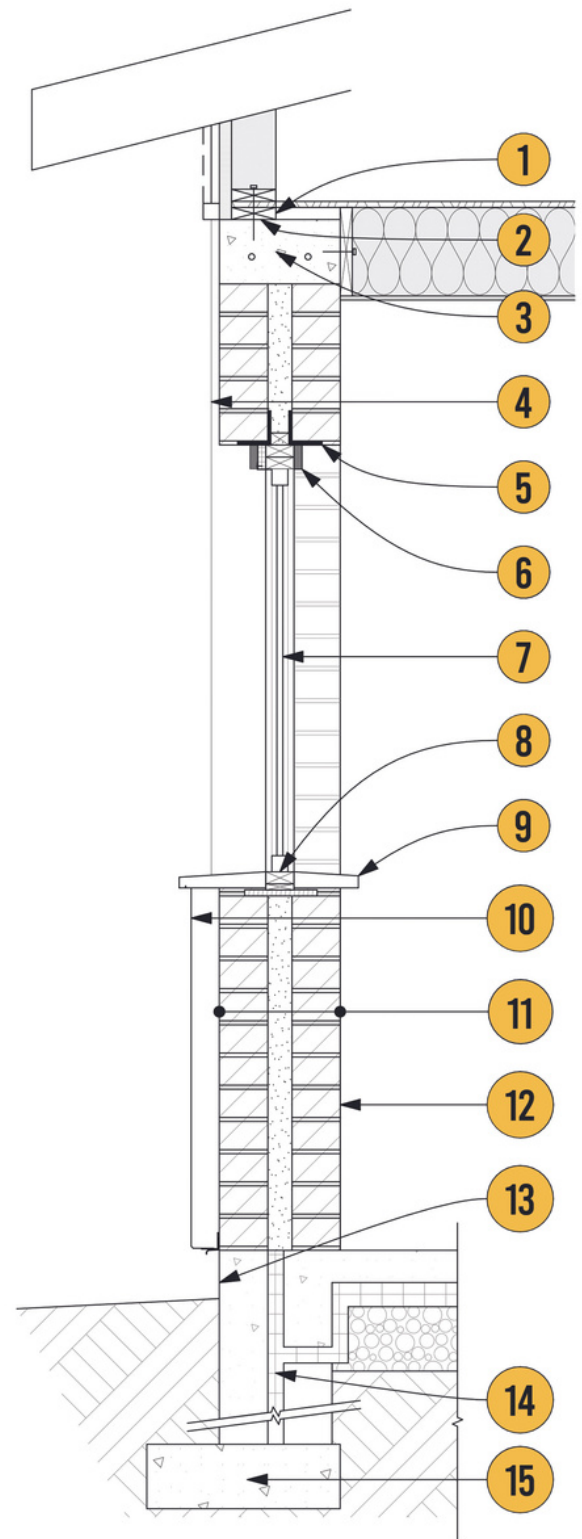
Table 01: Compliance of the CEB assemblies considered here with the maximum allowed assembly U-values of the 2021 IECC:

Typical EcoBlox Wall Section Detail



LEGEND:

- 1 2x6 Plates over Bond Beam
- 2 Sill Seal between Bottom Plate & Bond Beam connection
- 3 Concrete Bond Beam per Engineer, 8" Typ.
- 4 1" BioLime Plaster @ Exterior
- 5 4"x4" Angle Irons or Timber Lintels
- 6 1" x 3" Window Trim Top & Sides (Exterior & Interior)
- 7 Window/ Door centered within Buck
- 8 Wood Buck (2)2x4s at Top & Sides; (1)1x4 & (1)2x4 at Bottom
- 9 2" Stone Sill (Exterior & Interior) set on Mortar
- 10 Optional 3" Thin Stone Wainscott
- 11 EcoBlox Typ. Wall Assembly : Two 6" EcoBlox + 3" Loose Fill Insulation, with Durawall for horizontal reinforcement every 4th course Reinforcing per Engineer
- 12 EcoBlox = 3-1/2" x 6" x 12" Block, 1/2" Mortar
- 13 6" min. spacing between Grade and Finish Floor
- 14 2" or 3" Foam Insulation @ Footings
- 15 Foundation per local codes and engineering (See CEB White Paper)



EcoBlox in Construction



All walls require a concrete bond beam at the top of the wall, and between floor levels. A timber ledger can be placed in the wall during construction to hang kitchen cabinets or other heavy objects. Electrical boxes are placed directly in the masonry wall at desired and planned locations. Plumbing is typically placed in a framed wall for ease of access. The earthen masonry walls are finished with a lime based exterior plaster, in a variety of colors and hues.



Interior walls under construction.



Exterior walls under construction with formwork for poured, reinforced concrete bond beam at the top of the wall and between floor levels.



Electrical box placed in the wall during construction with conduit placed between the two wythes of blocks.

Environmental

Benefits



REDUCED CARBON FOOTPRINT

Life Cycle Analysis shows a reduction in overall carbon footprint.



LOW MAINTENANCE

Plaster finishes can last indefinitely and there is no need to ever paint!



HEALTHY INTERIOR ENVIRONMENT

Using lime plaster as a finish has a pH in which mold can't grow.



FIREPROOF

Dirt doesn't burn ASTM E119 Fire Rating Test.



REDUCED ENERGY USE

Studies show 50% less energy use for heating and cooling when compared to traditional wood frame.



ACOUSTICS

8 dBA difference when compared to traditional wall.
This equates to a halving effect of outside noises.

Energy Performance



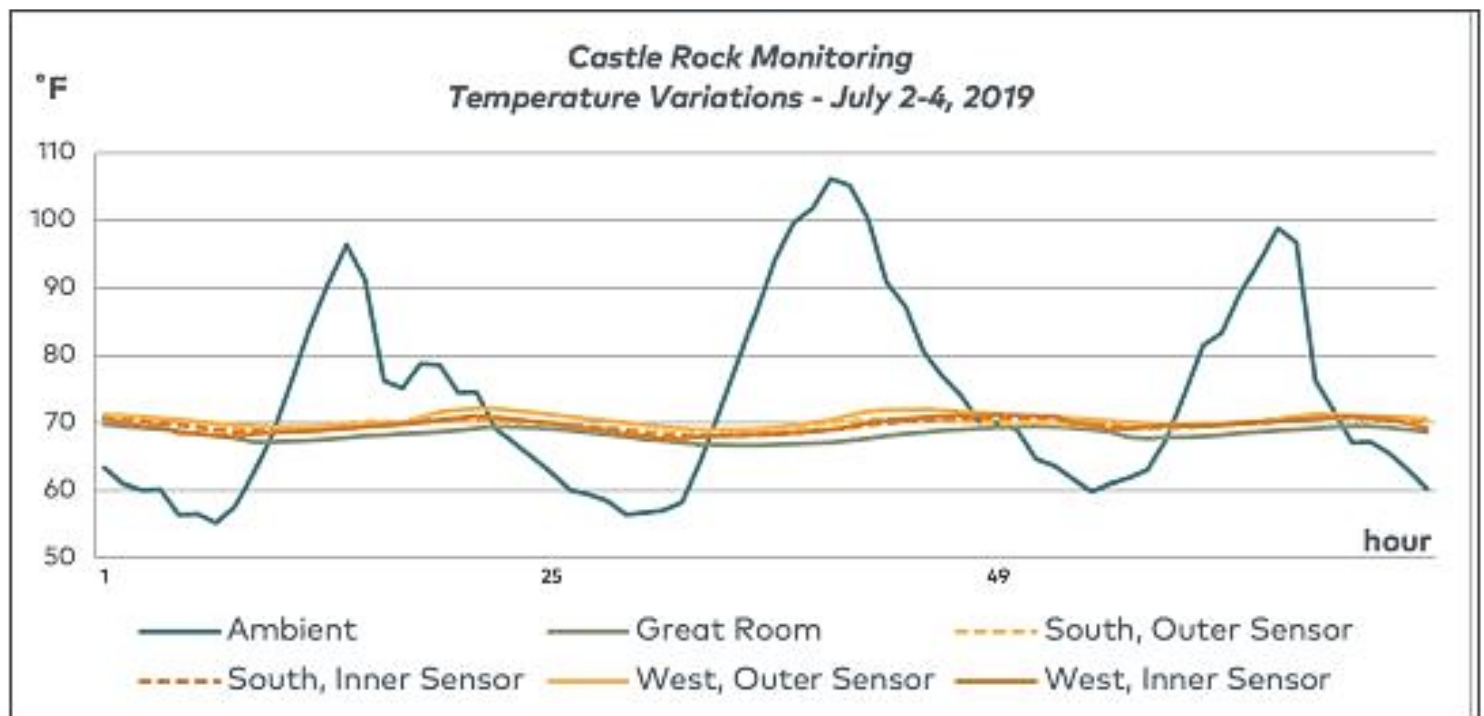
ENERGY PERFORMANCE:

A thermal performance study was carried out on a residence by Colorado Earth in Castle Rock, Colorado. The thermal mass of the earth blocks help to keep interior temperatures constant despite exterior fluctuations in both summer and winter.

For more information on this study visit: Click [here](#)

SUMMER PERFORMANCE:

Earthen masonry walls show the exterior temperature fluctuations (in blue) with the interior temperature remaining fairly constant (in orange) with no mechanical cooling used.

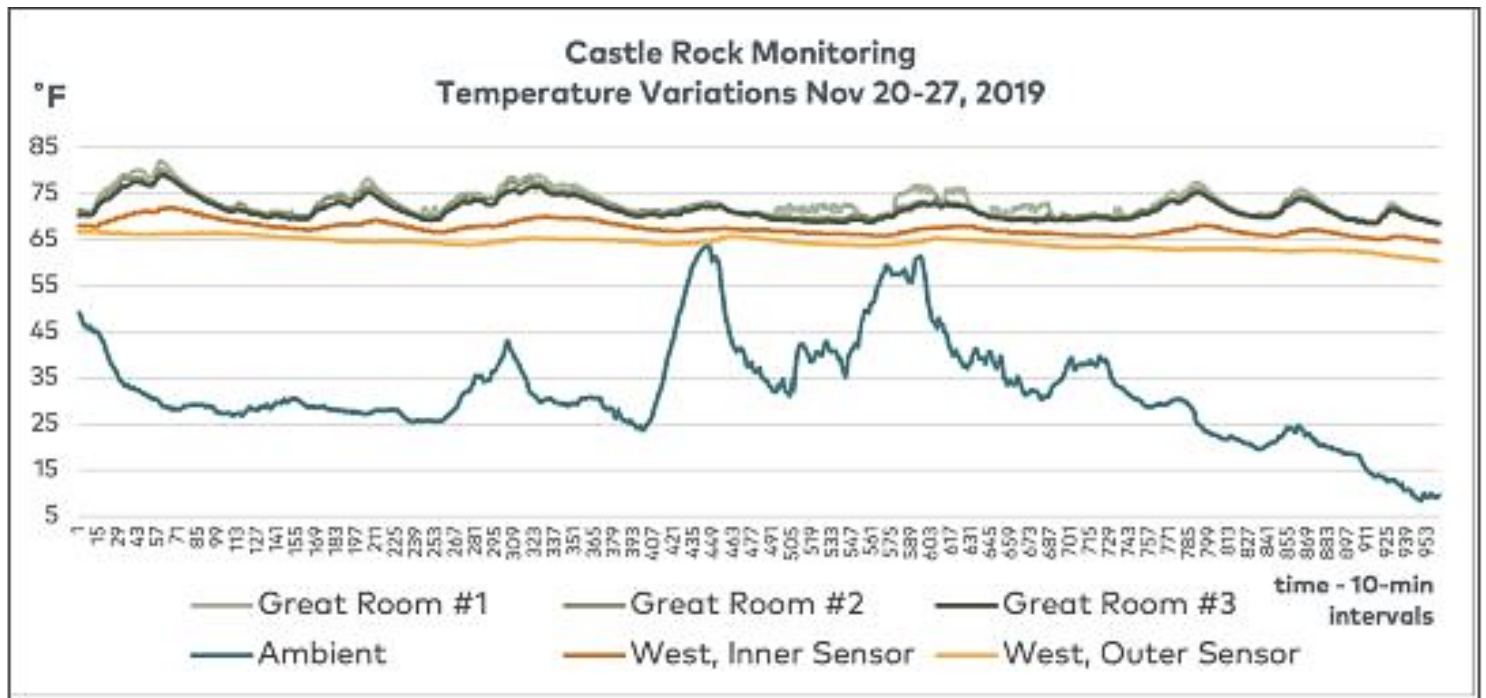


Energy Performance



WINTER PERFORMANCE:

Winter Performance of a residence using EcoBlox show exterior temperatures (in blue). Sensors were placed in the blocks and temperature of these sensors is shown in orange. The green line shows interior temperatures of the Great Room which have been affected by passive solar gains coming into the space from the south-facing windows. These higher temperatures cause the inner sensor in the wall to absorb heat from the interior air, thus showing the effect of thermal mass as a thermal storage battery.



For more information on this study visit: Click [here](#)